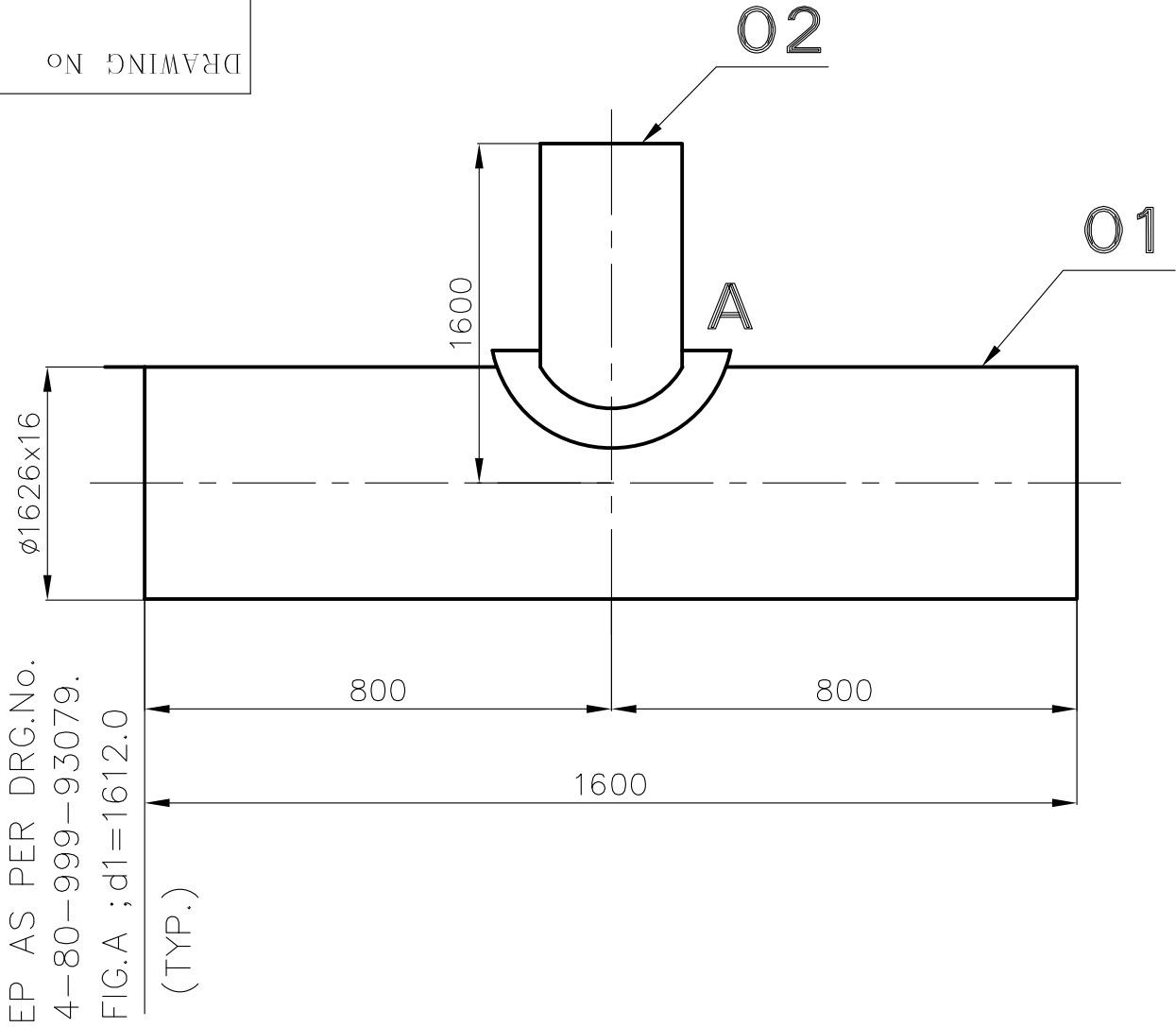


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3-80-468-31681

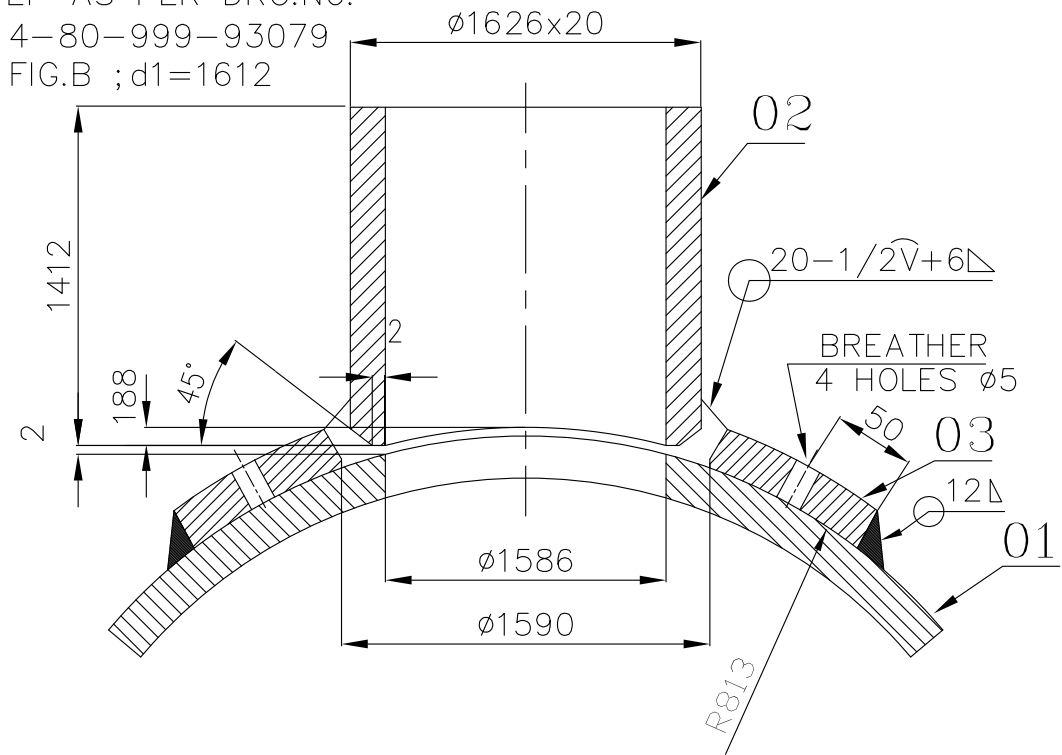
DRAWING No



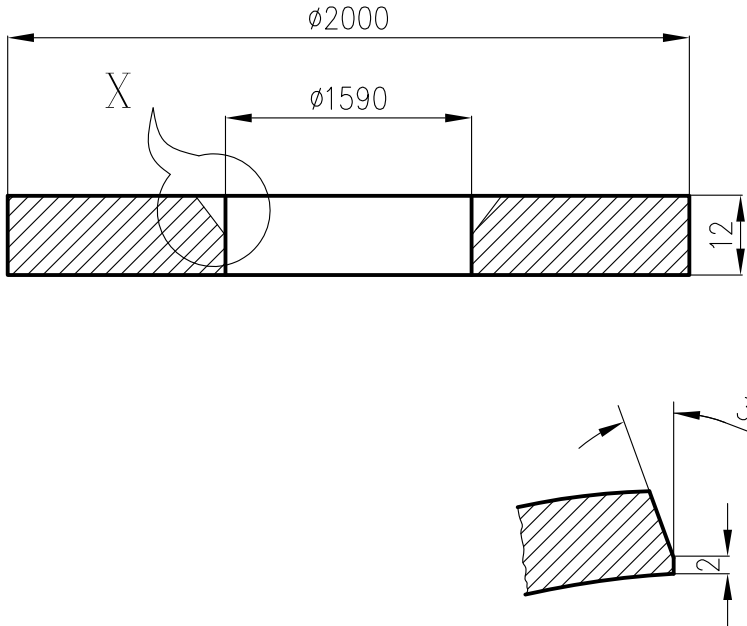
NOTES: –

1. BRANCH WELDING AND PAD WELDING SHALL NOT INTERFERE WITH LONGITUDINAL PIPE JOINT.
2. SHOP PAINTING/COATING SHALL BE AS PER APPROVED PAINTING SCHEDULE.
3. LUG/SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 3–80–468–27927

EP AS PER DRG.No.
4–80–999–93079
FIG.B ; d1=1612



DETAIL – A

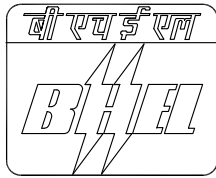


DETAIL–X

DETAIL OF ITEM No.–03

VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A/C	UNIT WT.	
				VAR NO.	MATERIAL SPEC.		QTY.	
	03	PAD PLATE OD 2000 ; ID 1590 ; T=12mm	3–80–468–31681		15 011 132 0000 IS 2062 FE 410A		108	897
	02	P.F.PIPE ø1626x20 ; L=1412	3–80–468–31693	04	15 011 150 0000 IS 2062 FE410B		1120	884
	01	P.F.PIPE ø1626x16 ; L=1600	3–80–468–31693	03	15 011 941 0000 IS 2062 FE410A		1016	053

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	NAVIN		24.06.14	
APPD	I.D.B.RAJU		24.06.14	
	S.R.M.		24.06.14	

REV	DATE	ALTERED
01		APPROVED
ZONE		

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg).	REF TO ASSY DRG	ITEM No.
CODE	C / M / F	N.T.S			
TITLE			CARD CODE	DRAWING No.	REV
FABRICATED EQUAL TEE OD1626			U 01	3-80-468-31681	00